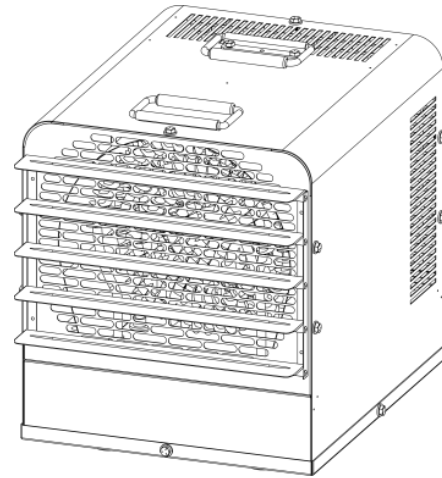


CLEANING INSTRUCTIONS

Before cleaning this heater, the heating element must be cool.

1. Before removing front ducted housing, turn the electrical power OFF by unplugging it. If not, electricity may still be flowing to the heater. If you are uncomfortable working with electrical appliances consult a qualified electrician. Once power is off completely, proceed to the next step.
2. Remove 5 x 1/4-20 screws located on the sides of the ducted housing. Wipe housing with soft cloth or brush.
3. Using a hair dryer or vacuum on blow cycle, blow debris back through the element. Do not touch element. Vacuum loose debris without touching the elements.

4. Replace ducted housing and secure with screws.
5. To clean the fan and motor remove the safety grill from the rear of the heater. This provides access to the fan and motor. Wash Grill with hot soapy water and dry immediately
6. Wipe the fan and motor with a soft cloth or brush.
7. Replace safety grill & plug the unit back in.



TROUBLESHOOTING

Troubleshooting Chart for Electric Heaters

SYMPTOM	PROBLEM	SOLUTION
Breaker Trips	<ol style="list-style-type: none"> 1. Short Circuit 2. Overloaded Circuit 3. Improper Voltage 	<ol style="list-style-type: none"> 1. Find source of short. Trace heater circuit and verify the heater is wired properly. 2. Reduce wattage in circuit. Refer to circuit sizing table for maximum wattage. 3. Verify the heater voltage matches the supply voltage.
Heater not working	<ol style="list-style-type: none"> 1. No Power 2. Loose Connections 3. Defective Limit 	<ol style="list-style-type: none"> 1. Turn Breaker ON, turn thermostat ON, check that the breaker is positioned properly on panel bus-bar. A 2-Pole breaker must be connected to both bus-bars (A&B phase) to produce 240V power. 2. Tighten wire connections. 3. By-pass the limit to test. If heater works, replace the limit.
Heater Smokes	<ol style="list-style-type: none"> 1. Oil on Element 2. Needs Cleaning 	<ol style="list-style-type: none"> 1. It is normal for the element to burn off some light finishing oil used in the manufacturing process when first energized. Open windows and allow room to vent until it stops, usually within a few minutes. 2. Remove any dust or dirt accumulations.
Room Temperature does not match thermostat setting	<ol style="list-style-type: none"> 1. Thermostat affected by another heat source. 2. Improper calibration 	<ol style="list-style-type: none"> 1. Sunlight or other heat sources can affect the thermostat. Move the thermostat to another location or remove the heat source. 2. Remove cover and adjust calibration screw.
Room Temperature swings from too hot to too cold	<ol style="list-style-type: none"> 1. Defective or low quality thermostat 	<ol style="list-style-type: none"> 1. Replace with a better quality thermostat. Anticipated thermostats are fairly accurate; an electronic thermostat is best.

INSTALLATION AND MAINTENANCE



PKB-FM / PKBS (Stainless Steel) Industrial Portable Unit Heater

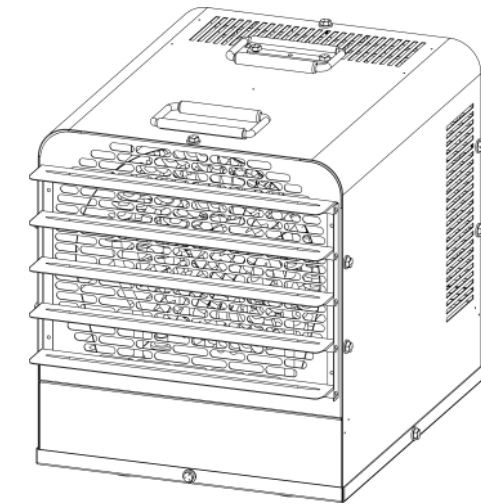
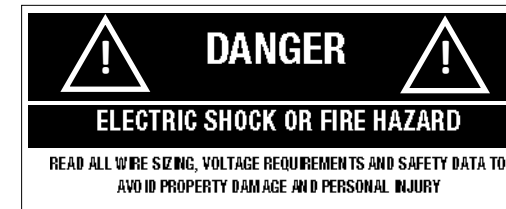


Figure 1

WARNING

READ CAREFULLY - Use the heater only as described in this manual. Any other use is not recommended and could result in fire, electric shock, and personal injury. Following these instructions will prevent difficulties that might occur during the installation and use of the heater. Please study the instructions first, as they may save considerable time and trouble during use, in addition to providing important safety information. Make sure to save these instructions for future use.

Read all instructions before using this heater.

1. **WARNING:** This heater is hot when in use. To avoid burns, do not let bare skin touch hot surfaces. Keep combustible materials, such as furniture, pillows, bedding, papers, clothes, etc. and curtains at least 3 feet (0.9 m) from the front of the heater and keep them away from the sides and rear.
2. Extreme caution is necessary when heater is used by or near children or invalids and whenever the heater is left operating and unattended.
3. Always unplug heater when not in use.
4. **WARNING:** Do not operate heater with damaged cord or plug, after it malfunctions, has been dropped, or damaged in any manner. Discard heater or return to authorized service facility for examination and/or repair.
5. **WARNING:** Do not use outdoors.
6. This heater is not intended for use in bathrooms, laundry and similar indoor areas. Never locate heater where it can fall into a bathtub or other water container.
7. **WARNING:** Do not run cord under carpeting. Do not cover cord with throw rugs, runners, or similar coverings. Do not route cord under furniture or appliances. Arrange cord away from traffic area and where it will not be tripped over.
8. To disconnect heater, turn controls to off, then remove plug from outlet.
9. Connect to properly grounded outlets only.
10. **WARNING:** Do not insert or allow foreign objects to enter any ventilation or exhaust opening as this may cause an electric shock or fire, or damage the heater.
11. **WARNING:** To prevent a possible fire, do not block air intakes or exhaust in any manner.
12. **WARNING:** A heater has hot and arcing or sparking parts inside. Do not use it in areas where gasoline, paint, or flammable vapors or liquids are used or stored.
13. Use this heater only as described in this manual. Any other use not recommended by the manufacturer may cause fire, electric shock, or injury to persons.
14. Always plug heater into wall outlet or receptacle. Never use with extension cord or relocatable power tap, or power strip.

ASSEMBLY & SETUP

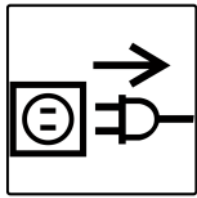
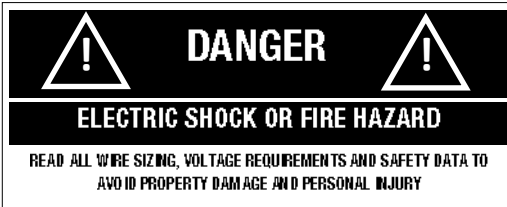


Figure 2

CAUTION!

Remove power by unplugging the Heater while setting up or placing

Figure 3 Rating



King Electrical Mfg. MODEL:KB2005-3MP
 9131 10th ave so. VOLTS:208
 Seattle Wa. 98106 WATTS:5 KW 50Hz 1 OR 3 PHASE
 UL LISTING #KBS-03MP

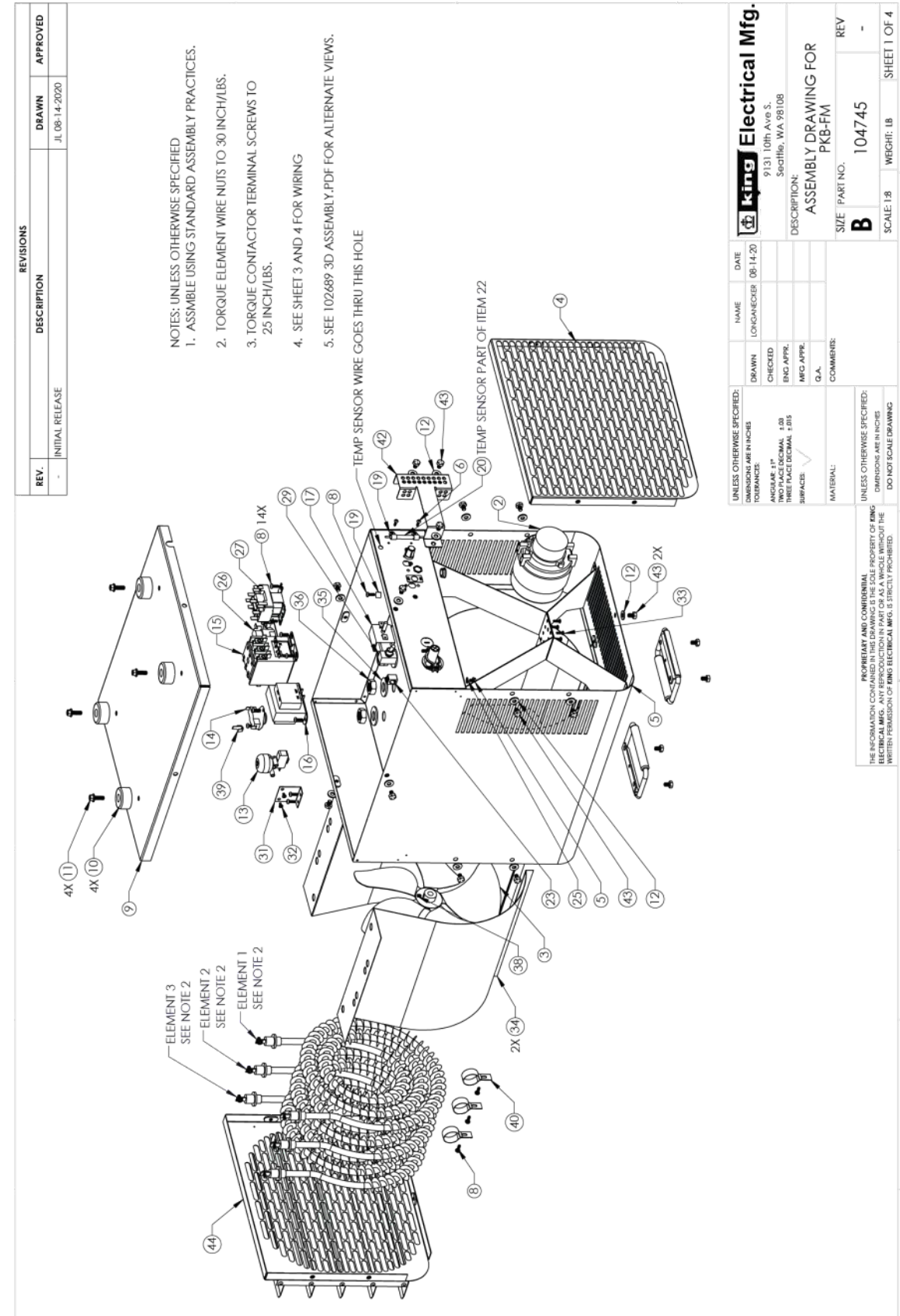
MP MODELS ARE FACTORY WIRED 3 PHASE. FOR CHANGE TO 1 PHASE SEE WIRING DIAGRAM. INSTALLER MUST INDICATE 1 OR 3 IN PHASE BLOCK THERMOSTAT RATING:240VOLTS AC 25AMP RESISTIVE. 2 F.L.A. 40VA PILOT DUTY.
 DO NOT INSTALL LESS THAN 6" FROM VERTICAL SIDE WALLS OR 6" ABOVE FLOOR. USE COPPER WIRE ONLY.
 NOT SUITABLE FOR RESIDENTIAL OR HOUSEHOLD USE 05/14/13

HEATER SETUP

1. Unpack and inspect your heater for any damage. Any damage discard heater or return to authorized service facility immediately.
2. Place heater at least 6" (15cm) away from vertical surfaces and keep the intake clear of obstructions. Keep all combustible materials, such as furniture, papers, clothes, drapes, and curtains at least 3 feet (0.9 m) from the front of the heater and keep them away from the sides and rear.
3. Route power cord away from traffic areas to avoid tripping. NEVER rout power cord under carpets, rugs, drops furniture or other equipment.
4. Plug power cord into a grounded wall outlet only DO NOT use an extension cord or power strip.
5. Wiring diagram located in wiring housing.
6. **WARNING:** This heater is for floor use ONLY and should not be tipped on side, placed upside down, mounted on or inserted into a wall. A tip-over auto disconnect switch will activate when tipped more than 30°.
7. DO NOT use heater in areas where gasoline, paint, or other flammable liquids are used.
8. Notice: When installing in a laundry, bath or shower area the baseboard is required to be on a GFCI protected circuit.
9. Store unplugged and in a dry indoor location.
10. This heater is for use on 240 (208 or 480) volts). The type outlet is a 240 (or 208) volt grounding outlet. When properly installed, it provides a ground connection through the cord to the heater to protect the operator from electric shock.

EXPLODED DIAGRAM

Diagram 3



INTERNAL WIRING DIAGRAMS

Diagram 1

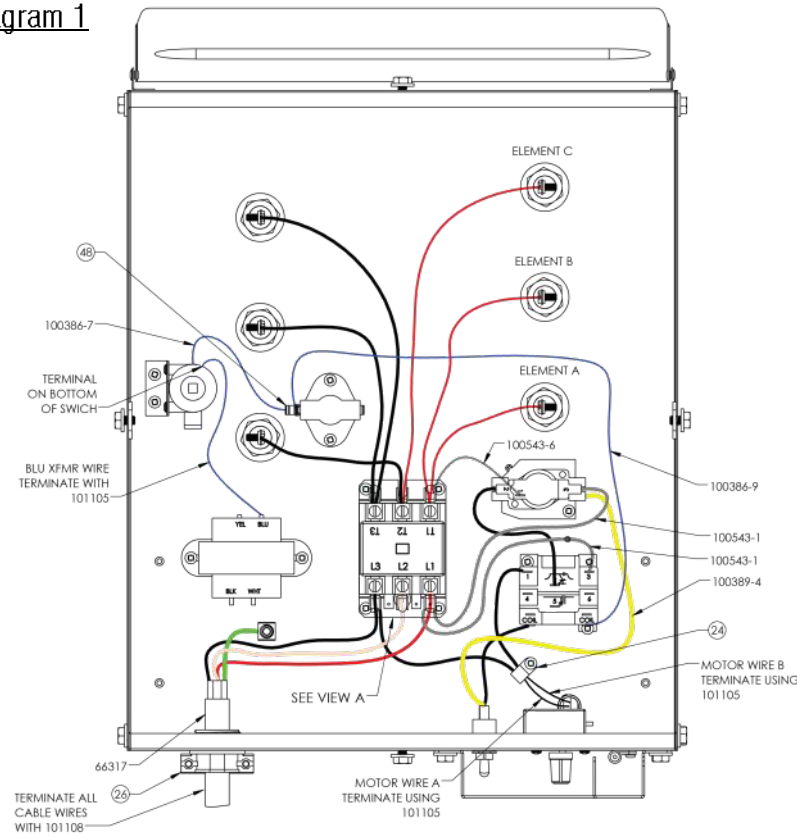
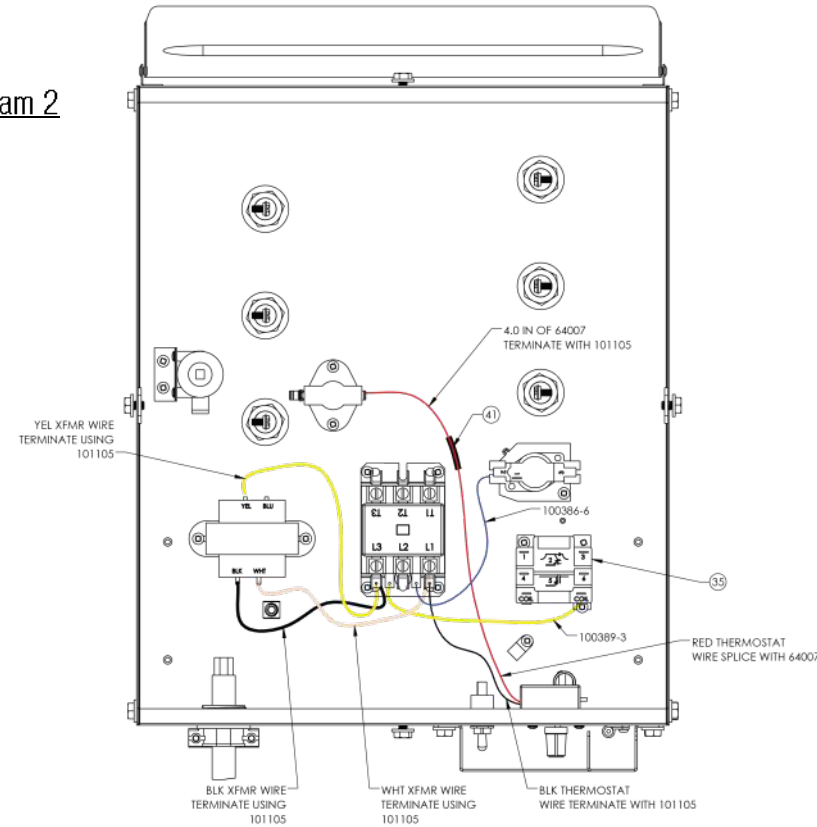


Diagram 2



PKB PLUG SELECTION

Check rating label on heater (See Figure 2) and verify the proper voltage and SO cord type. PKB Series requires the below rated plug and receptacle per the amperage requirement (Not provided). No adapter is available for this blade configuration.



Dual-Certified IEC Pin & Sleeve Devices

kW	PHASE	VOLTS	AMPS	SOOW CORD GAUGE
5	1	208	24	12/3
7.5	1	208	36.1	8/3
10	1	208	48.1	6/3
15	1	208	72.1	2/3
5/3.7	1	240/208	20.8/18.0	12/3
7.5/5.6	1	240/208	31.3/26.9	8/3
10/7.5	1	240/208	41.7/36.1	6/3
12.5/9.4	1	240/208	52.1/45.1	6/3
15/11.25	1	240/208	62.5/54.1	4/3
5	1	480	10.4	14/3
7.5	1	480	15.6	14/3
10	1	480	20.8	12/3
12.5	1	480	26	10/3
15	1	480	31.3	8/3
5	3	208	13.9	14/4
7.5	3	208	20.8	10/4
10	3	208	27.7	8/4
15	3	208	41.6	6/4
20	3	208	55.5	6/4
5/3.75	3	240/208	12.0/10.3	14/4
7.5/5.6	3	240/208	18.0/15.6	12/4
10/7.5	3	240/208	24.1/20.8	10/4
12.5/9.4	3	240/208	30.1/26.1	14/4
15/11.25	3	240/208	36.1/54.1	6/4
20/15	3	240/208	48.1/41.6	6/4
5	3	480	6	14/4
7.5	3	480	9	14/4
10	3	480	12	14/4
12.5	3	480	15.1	12/4
15	3	480	18.1	12/4
20	3	480	24	12/4

Rating					Watertight Devices		
Amps	Poles/Wires	Configuration	Recept./Conn.	Plug/Inlet	AC Voltage	Receptacle	Plug
60/63	2P 3W	220-240V	250V	250V	250V	HBL360R6W	HBL360P6W
60/63	2P 3W	220-240V	250V	250V	250V	HBL360R6W	HBL360P6W
60/63	2P 3W	220-240V	250V	250V	250V	HBL360R6W	HBL360P6W
100	2P 3W	250V	250V	250V	250V	HBL3100R6W	HBL3100P6W
60/63	2P 3W	220-240V	250V	250V	250V	HBL360R6W	HBL360P6W
60/63	2P 3W	220-240V	250V	250V	250V	HBL360R6W	HBL360P6W
60/63	2P 3W	220-240V	250V	250V	250V	HBL360R6W	HBL360P6W
60/63	2P 3W	220-240V	250V	250V	250V	HBL360R6W	HBL360P6W
100	2P 3W	250V	250V	250V	250V	HBL3100R6W	HBL3100P6W
60	2P 3W	480V	480V	480V	480V	HBL360R7W	HBL360P7W
60	2P 3W	480V	480V	480V	480V	HBL360R7W	HBL360P7W
60	2P 3W	480V	480V	480V	480V	HBL360R7W	HBL360P7W
60	2P 3W	480V	480V	480V	480V	HBL360R7W	HBL360P7W
60	2P 3W	480V	480V	480V	480V	HBL360R7W	HBL360P7W
60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
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60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
60/63	4P 5W	30Y	120/208V	120/208V	120/208V	HBL560R9W	HBL560P9W
60/63	3P 4W	3Ø	480V	480V	480V	HBL460R7W	HBL460P7W
60/63	3P 4W	3Ø	480V	480V	480V	HBL460R7W	HBL460P7W
60	3P 4W	3Ø	480V	480V	480V	HBL460R7W	HBL460P7W
60	3P 4W	3Ø	480V	480V	480V	HBL460R7W	HBL460P7W
60	3P 4W	3Ø	480V	480V	480V	HBL460R7W	HBL460P7W
60	3P 4W	3Ø	480V	480V	480V	HBL460R7W	HBL460P7W

OPERATION AND ADJUSTING THERMOSTAT

This heater must be properly placed before it is used.

DO NOT tamper with or change the operation of this heater.

All service should be performed by an authorized service representative. Only replace components with King approved replacement parts.

Operation:

1. After the electric heater has been completely placed, the thermostats should be turned to LOW or NO HEAT position.
2. Plug unit into grounded outlet, Do not use extension cords.
3. Turn thermostats to highest position and wait 3 to 5 minutes. Check to see that all heaters are operating. Should any not be operating, disconnect power and check wiring.

4. Allow entire system to operate steadily for 1/2 hour. This should remove oily residue from manufacturing. (Some smoking may occur).

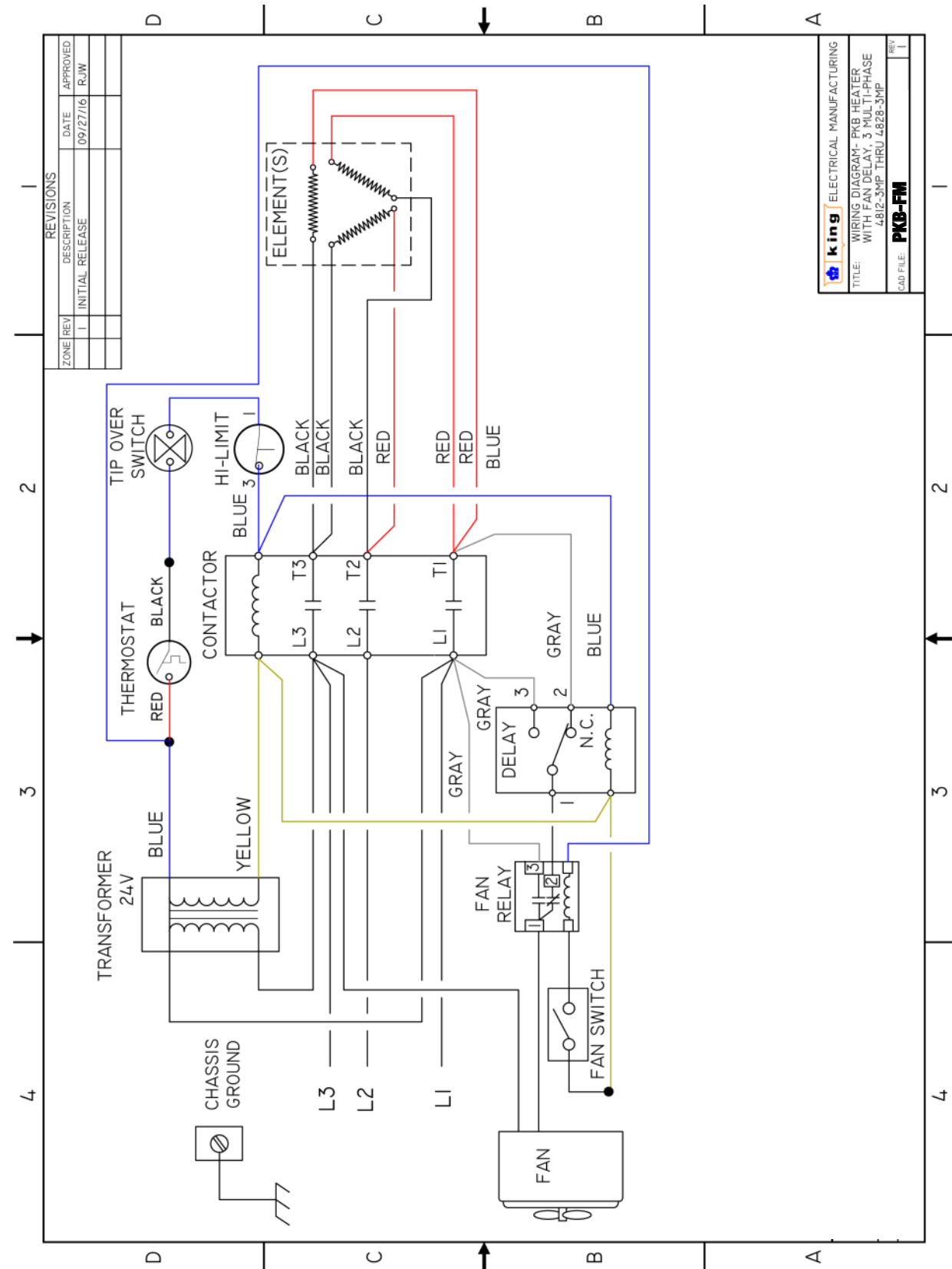
Selecting desired temperature on the thermostat:

To adjust the temperature to your requirements, turn the dial on the thermostat clockwise all the way to turn heater on. When the room reaches the desired temperature, turn the thermostat knob counter clockwise until you hear the click. Leave in this position to maintain the room temperature at this setting. For additional heat, turn clockwise until you hear the click and the heater will turn on.



A safety limit control is provided to turn off the heater automatically if it is blocked or otherwise overheats due to an abnormal condition. DO NOT bypass or remove this safety device from the electrical circuit. During normal use, this safety control should not operate. If you find that this control is operating, make sure the heater is not being blocked. If it continues to cycle the heater off, disconnect power to heater and have it checked and repaired by a qualified electrician.

WIRING SCHEMATIC



king ELECTRICAL MANUFACTURING	
TITLE: WIRING DIAGRAM- PKB HEATER WITH FAN DELAY, 3 MULTI-PHASE 4812-3MP THRU 4828-3MP	
CAD FILE: PKB-FM	REV: 1